

Cabinet Component System

Patented

Modular Masonry Technology at its Finest

Wood Cabinet Angled Installation Kit SA-WAA

Installation Instructions

Please Read This Entire Document and Familiarize Yourself with All Steps and Kit Parts Before Beginning Construction of the Concrete Pad or the Cabinet Component System Kit.

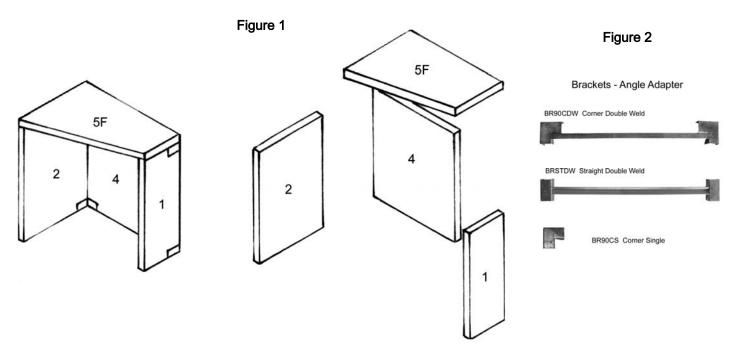
- Materials required: Landscape block adhesive or mortar.
- Tools required: Mallet or dead blow hammer, mason's or rock hammer, caulk gun, saw with masonry blade.
- Finishing will require additional tools and materials based on the type of finish being applied.

Notes: Panels may be trimmed with a masonry saw to fit out-of-square installations, or installations requiring smaller dimensions than those of the kit. Flexibility is a key design feature, and you are not limited to the configuration shown in this instruction - layouts may be modified or altered to different shapes as desired, however, it is not recommended that the depth be altered, as this would require alterations of the welded upper brackets.

Pre-installation Preparation: Islands should be installed on a 4" steel-reinforced concrete pad or patio. Pier pad below frost line if required in your region. Construct the pad with an appropriate outside border, to serve as a support ledge for finish material, if required by the type of finish to be used.

Before beginning construction, draw the footprint of the kit on the pad or patio (chalk line recommended), to visualize the layout.

Refer to Figure 1 for the number and layout of the wall panels, and Figure 2 for the types of brackets used in this island kit. Unfinished Dimensions of this model is 24" wide (rear), 12 1/2" wide (front) by 33" deep by 36" tall.



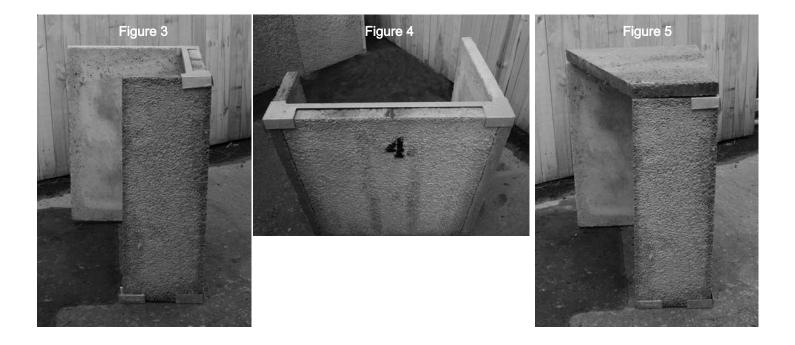
1. Place one 90° corner single bracket on the pad at one of the front corners of the box on the end where you want to start. Lower brackets may be glued into place if desired.

2. Place panels with rough side out when possible. Set a #1 front panel into the bracket. Place a #4 end panel into the bracket inside the #1 front panel, noting. Apply adhesive between #1 and #4 panels. Repeat process at rear corner with the #2 back panel. Note the placement of the brackets as shown in Figures 3, 4 and 5, and note the use of the Straight Double Weld bracket on the bottom center of the unit.

3. Place a 90° corner double weld end bracket at the top joint of the #1, #2 and #4 panels (refer to Figures 3 & 4).

4. Once brackets are in place, place top panel using adhesive. Kit assembly is now complete.

5. Exterior may be finished with thin stone, full veneer stone, fabricated stone, brick, stucco, tile, granite, or any other material compatible with masonry or concrete.



Finishing Specifications

Model SA-WAA: Side Area: 17 Square Feet, Top Area: 5 Square Feet

SA-WAA-V2013