

Steps for Construction:

Installation of the Stone Age Inner Liner Kit should occur during assembly of the Amerigo™ Pizza Oven kit, after the firebrick, and Base Plate Extension Kit (if applicable) are installed, but before the oven dome is in place.

- 1) Begin installation of the Amerigo™ pizza oven kit, setting its baseplate and laying the firebrick floor before starting installation of Inner Liner kit. If using the Baseplate Extension kit, this should also be installed at the same time as the Amerigo™ oven's baseplate, prior to installing the Inner Liner kit.
- 2) Place the Inner Liner Shell over the baseplate, aligning the shell with the rear and sides of the baseplate, setting it square and 4" from the rear and side edges of the baseplate (refer to Figure A). Note: Use the same placement method if using the Amerigo™™ Baseplate Extension Kit with the oven and Liner kits (refer to Figure B). Use shims or other temporary spacers to leave 3/4" of space between the shell and oven floor, and apply Stone Age Multi-Purpose Ready-Mix, or comparable high-temperature mortar to bond Inner Liner Shell to the baseplate of the oven kit, filling the joint completely with mortar (refer to Figure C).
- 3) Roll out and cut insulating blanket to fit rear wall of shell and glue into place with landscape adhesive (refer to Figures E & F). Cut insulation to fit front and glue into place (refer to Figure G). Blanket may be cut into smaller strips or pieces as needed, to cover the Liner Shell roof and ends. Use remaining blanket to cover roof of Liner Shell, gluing into place as required (refer to Figure H). Do not attach blanket over raised seal area at the top front of the Liner Shell.
- 4) Continue assembly of Amerigo™™ pizza oven, per the oven kit's instructions (refer to Figure I), filling and sealing the joint at door between liner and the front panel of the oven with mortar (refer to Figure J), and sealing the joint at the top of the liner, where the oven's chimney flue attaches (refer to Figure K). Complete kit by installing chimney (refer to Figure L) and continue on to finish application.
- 5) **IMPORTANT NOTE:** Unit should not be fired for 28 days after completion, to allow full curing of mortar and to release moisture within the fireplace components. Break in or cure the fireplace by building 3 small fires before building a larger fire.

Stone Age recommends using our Multi-Purpose Ready-Mix for the assembly of all Stone Age products.



Figure A

Place Inner Liner 4" from the back edge and sides

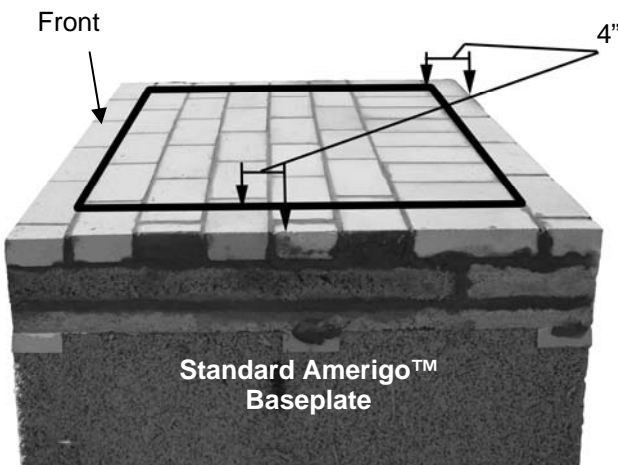


Figure B

Use the same placement method if using the Baseplate Extension Kit

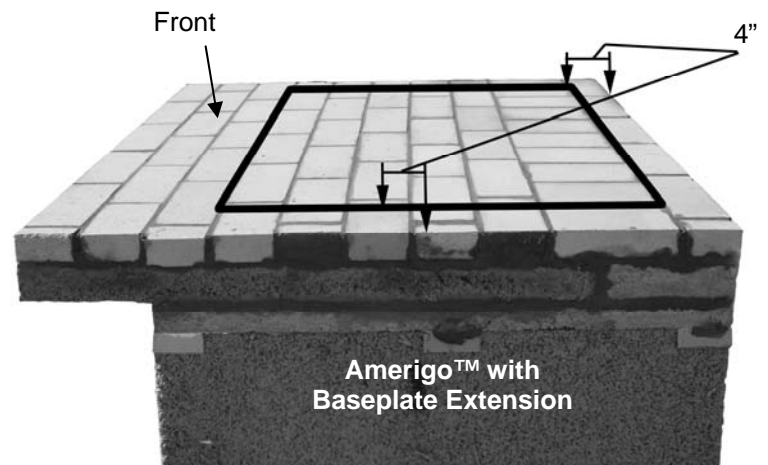


Figure C
Use shims or other temporary spacers during mortar application



Figure D
Liner Shell installed



Figure E
Roll out blanket and cut to fit

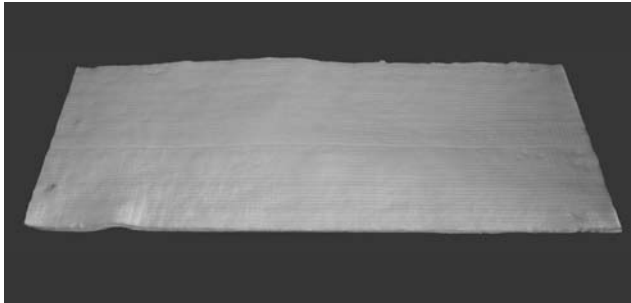


Figure F
Glue blanket to rear wall

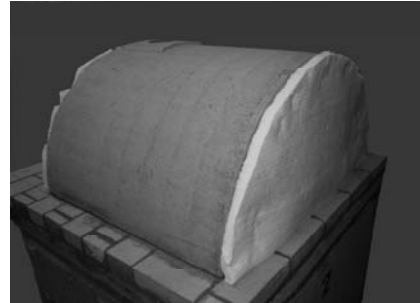


Figure G
Cut blanket to fit front wall



Figure H
Fit blanket over Liner Shell, do not cover raised area

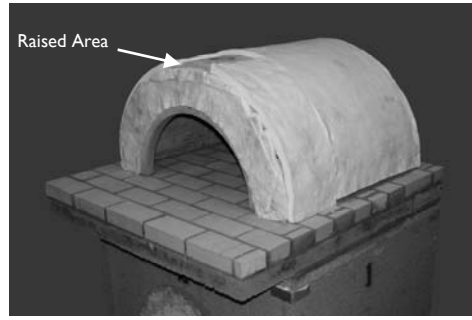


Figure I
Continue Amerigo™ oven kit assembly



Figure J
Fill joint between Liner Shell and Front Wall

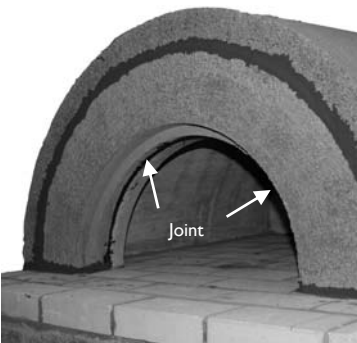


Figure K
Seal joint at top of Liner Shell with mortar

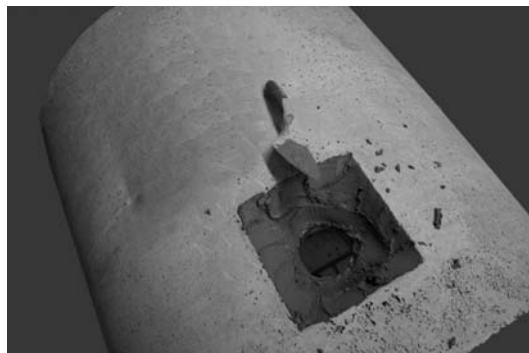


Figure L
Complete oven assembly by installing chimney flue, and apply finish.

